



CAMIE-CAMPBELL, INC.
Aerosol and Bulk Industrial Specialty Chemicals



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CAMIE 323B PRODUCT DATA

DESCRIPTION: CAMIE 323B FOAM AND FABRIC ADHESIVE is formulated for use in the foam and fabric trade for a quick tack, strong bond and a soft glue line. CAMIE 323B works well to affix urethane foam, fabric and paper to themselves, or to metal, wood, etc. It may be used on some supported vinyls. CAMIE 323B can be used with either the 118 SPRAY GUN or conventional air-operated equipment.

COLOR: Light Amber or Red

BASE: Synthetic resin(s) and styrene butadiene copolymer mixture

SOLVENT SYSTEM: Hexane (*Aliphatic Hydrocarbon*) Acetone (*Ketone*)

SOLIDS: 20% ± 1.5%

COVERAGE: Approximately 400 to 500 square feet per gallon depending upon applications and spray distances

HEAT RESISTANCE: Maximum temperature of cured adhesive is 130°F

BONDING TIME: 15 seconds to 5 minutes applied to both surfaces - Bonding times will depend on ambient temperatures and substrate composition

CONTAINER SIZE: One and Five Gallon Pails and 55 Gallon Drums

SUITABLE SOLVENTS FOR CLEANUP: CAMIE 22/80, CAMIE 22/90

ODOR: Sweet when wet, none when dry

FLAMMABILITY: Extremely Flammable

PHYSICAL AND CHEMICAL RESISTANCE: Good resistance to oxidation and moisture

SHELF LIFE: Six months from date of shipment in a properly sealed container

APPLICATION, USES AND SUGGESTIONS: Hold spray gun at least 6 to 8 inches away from surfaces to be sprayed. Apply a uniform coating. It is recommended when bonding foam-to-foam or fabric-to-foam (*spray both surfaces to obtain optimum bond strength*). Use for general upholstery, foam bonding, forming foam shapes by knife edge bonding, fabric to speakers, office partitions, metal and wood, etc. Read precautions on label before using.

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