



CAMIE-CAMPBELL, INC.
Aerosol and Bulk Industrial Specialty Chemicals



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CAMIE 323B PRODUCT DATA

DESCRIPTION: **CAMIE 323B FOAM AND FABRIC ADHESIVE** is formulated for use in the foam and fabric trade for a quick tack, strong bond and a soft glue line. **CAMIE 323B** works well to affix urethane foam, fabric and paper to themselves, or to metal, wood, etc. It may be used on some supported vinyls. **CAMIE 323B** can be used with either the **118 SPRAY GUN** or conventional air-operated equipment.

COLOR: Light Amber or Red

BASE: Synthetic resin(s) and styrene butadiene copolymer mixture

SOLVENT SYSTEM: Hexane (*Aliphatic Hydrocarbon*) Acetone (*Ketone*)

SOLIDS: 20% ± 1.5%

COVERAGE: Approximately 400 to 500 square feet per gallon depending upon applications and spray distances

HEAT RESISTANCE: Maximum temperature of cured adhesive is 130°F

BONDING TIME: 15 seconds to 5 minutes applied to both surfaces - Bonding times will depend on ambient temperatures and substrate composition

CONTAINER SIZE: One and Five Gallon Pails and 55 Gallon Drums

SUITABLE SOLVENTS FOR CLEANUP: **CAMIE 22/80**

ODOR: Sweet when wet, none when dry

FLAMMABILITY: Extremely Flammable

PHYSICAL AND CHEMICAL RESISTANCE: Good resistance to oxidation and moisture

SHELF LIFE: Six months from date of shipment in a properly sealed container

APPLICATION, USES AND SUGGESTIONS: Hold spray gun at least 6 to 8 inches away from surfaces to be sprayed. Apply a uniform coating. It is recommended when bonding foam-to-foam or fabric-to-foam (*spray both surfaces to obtain optimum bond strength*). Use for general upholstery, foam bonding, forming foam shapes by knife edge bonding, fabric to speakers, office partitions, metal and wood, etc. Read precautions on label before using.

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