



CAMIE-CAMPBELL, INC.
Aerosol and Bulk Industrial Specialty Chemicals



9225 Watson Industrial Park St. Louis, MO 63126-1581
314-968-3222 800-325-9572 fax: 314-968-0741
E-mail: camie@camie.com www.camie.com

CAMIE 370B PRODUCT DATA

DESCRIPTION: **CAMIE 370B WATER-BASED PALLET ADHESIVE** is specifically designed as a pressure-sensitive pallet adhesive that does not stain and will not wrinkle fine materials. It is formulated to eliminate solvents found in most aerosol and bulk pallet adhesives. **CAMIE 370B** remains pressure-sensitive for an extended period of time and is excellent for making short-term bonds and releasing from the garment. This water-based adhesive works on most weights of fabrics from light test squares to the heaviest fleece and jackets.

COLOR: Water White

BASE: Synthetic resins and styrene butadiene copolymer mixture

SOLVENT SYSTEM: Water

BONDING TIME: 15 minutes to several hours, depending on substrates

SUITABLE SOLVENTS FOR CLEANUP: **CAMIE 22/80**

ODOR: None when dry

FLAMMABILITY: Nonflammable

SHELF LIFE: Six months from date of shipment in a properly sealed container

APPLICATION, USES AND SUGGESTIONS: Because **CAMIE 370B** is a water-based product, the user will find that a 10 to 15 minute tack time is advisable in order for it to “set” or dry to a tack. For **MANUAL PRINTERS** allow about 10 minutes lead time for spraying before starting to print. For **AUTOMATICS**, spray during shift changes and cycle the entire press before loading shirts or flash the adhesive for quick evaporation. This adhesive is an excellent product for use with “all over” belt printers. Brush, spray, roll or squeegee the adhesive to the entire belt before printing. It has been shown to work on all pallet and belt substrates. The user will find that **CAMIE 370B** can be rejuvenated by applying a small, additional quantity for more tack. As with all products of this type, testing on your application for product stability is recommended. When used as directed, **CAMIE 370B** should out last conventional solvent-based adhesives while being a user-friendly product to handle and apply.

DO NOT USE THE ADHESIVE TO BOND VINYL

CAMIE 370B