



**CAMIE-CAMPBELL, INC.**  
Aerosol and Bulk Industrial Specialty Chemicals



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## CAMIE 363B PRODUCT DATA

**DESCRIPTION:** CAMIE 363B HIGH STRENGTH FAST TACK ADHESIVE is especially formulated to bond paper, cardboard, fabric, leather, foil, fiberglass to metal, wood and a variety of other sub-strates. CAMIE 363B is essentially colorless. It was designed for application by low-pressure spray equipment. It offers fast tack and produces bonds that may be temporary or permanent. CAMIE 363B offers excellent *sprayability*.

**COLOR:** Opaque

**BASE:** Synthetic resin(s) and styrenebutadiene copolymer mixtures

**SOLVENT SYSTEM:** Hexane (*Aliphatic*) and Acetone (*Ketone*)

**VISCOSITY:** 600 to 800 cps

**SOLIDS:** 28% ± 2%

**DENSITY:** 6.4#/Gallon

**COVERAGE:** 400 to 600 square feet per gallon depending upon application and use

**HEAT RESISTANCE:** Maximum temperature of cured adhesive is 130°F

**BONDING TIME:** 10 seconds to 5 minutes

**CONTAINER SIZE:** Five Gallon Pails or 55 Gallon Drums

**SUITABLE SOLVENTS FOR CLEANUP:** CAMIE 22/80

**ODOR:** Sweet when wet, none when dry

**FLAMMABILITY:** Extremely Flammable

**PHYSICAL AND CHEMICAL RESISTANCE:** Good resistance to oxidation, moisture and UV

**SHELF LIFE:** Six months from date of shipment in a properly sealed container

**APPLICATION, USES AND SUGGESTIONS:** Hold spray gun approximately 6 to 8 inches away from surface to be sprayed and apply uniform coating. For porous substrates, two coats in opposite direction may be needed. For PERMANENT bonding applications a heavy coat to both surfaces is needed. Let dry for 3 to 5 minutes and press substrates together. The adhesive cures by the loss of the solvent and may

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